

H

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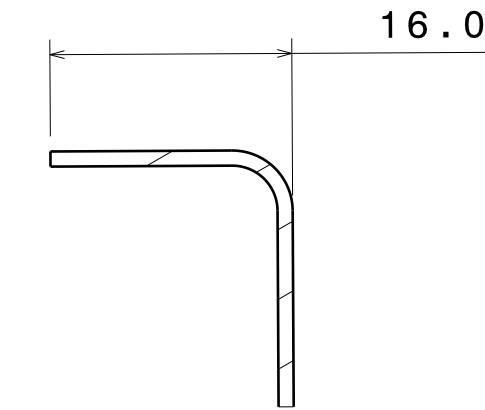
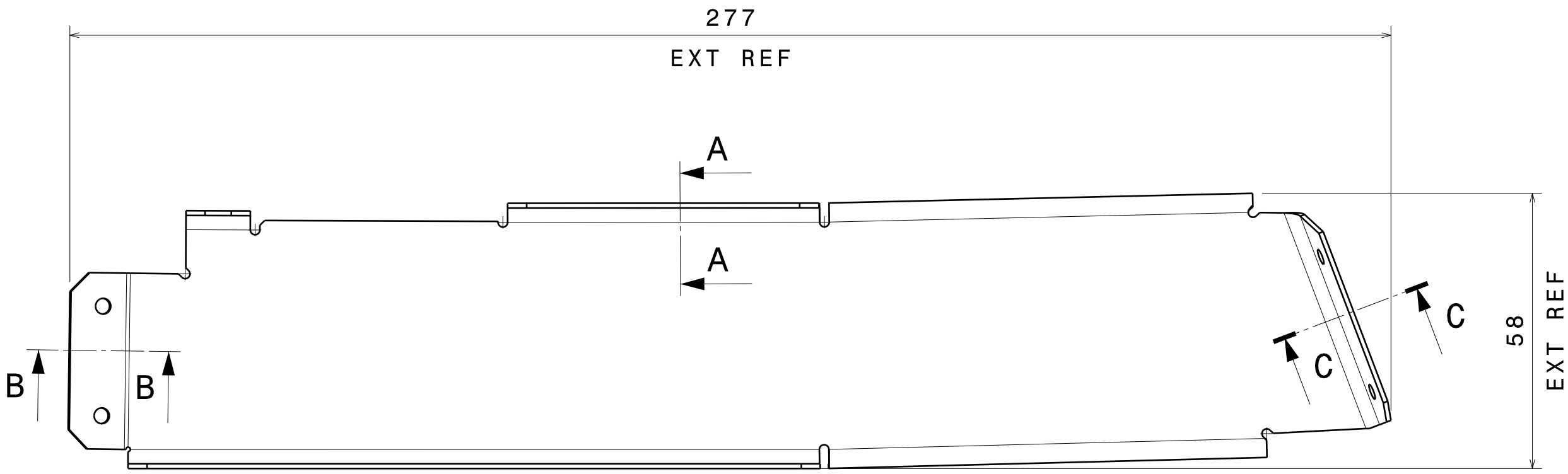
DRG NO  
QB21902/QB21903

SH  
A \* A

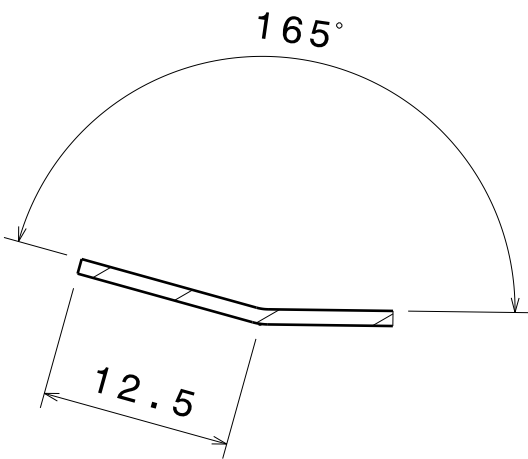
ISS  
P1

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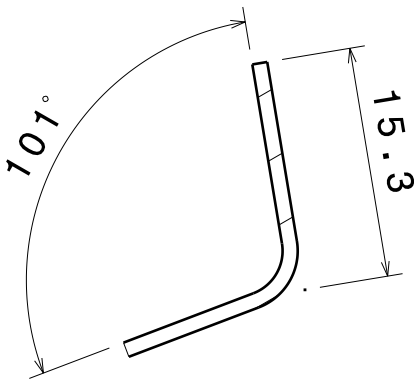
ZONE	ISS	DESCRIPTION	DATE	APPROVALS
	P1			
				MODIFIED:
				DRG CHCK:
				PROJ ENGR:
				MFG ENGR:
				TECH APPL:
				DSGN APPL:
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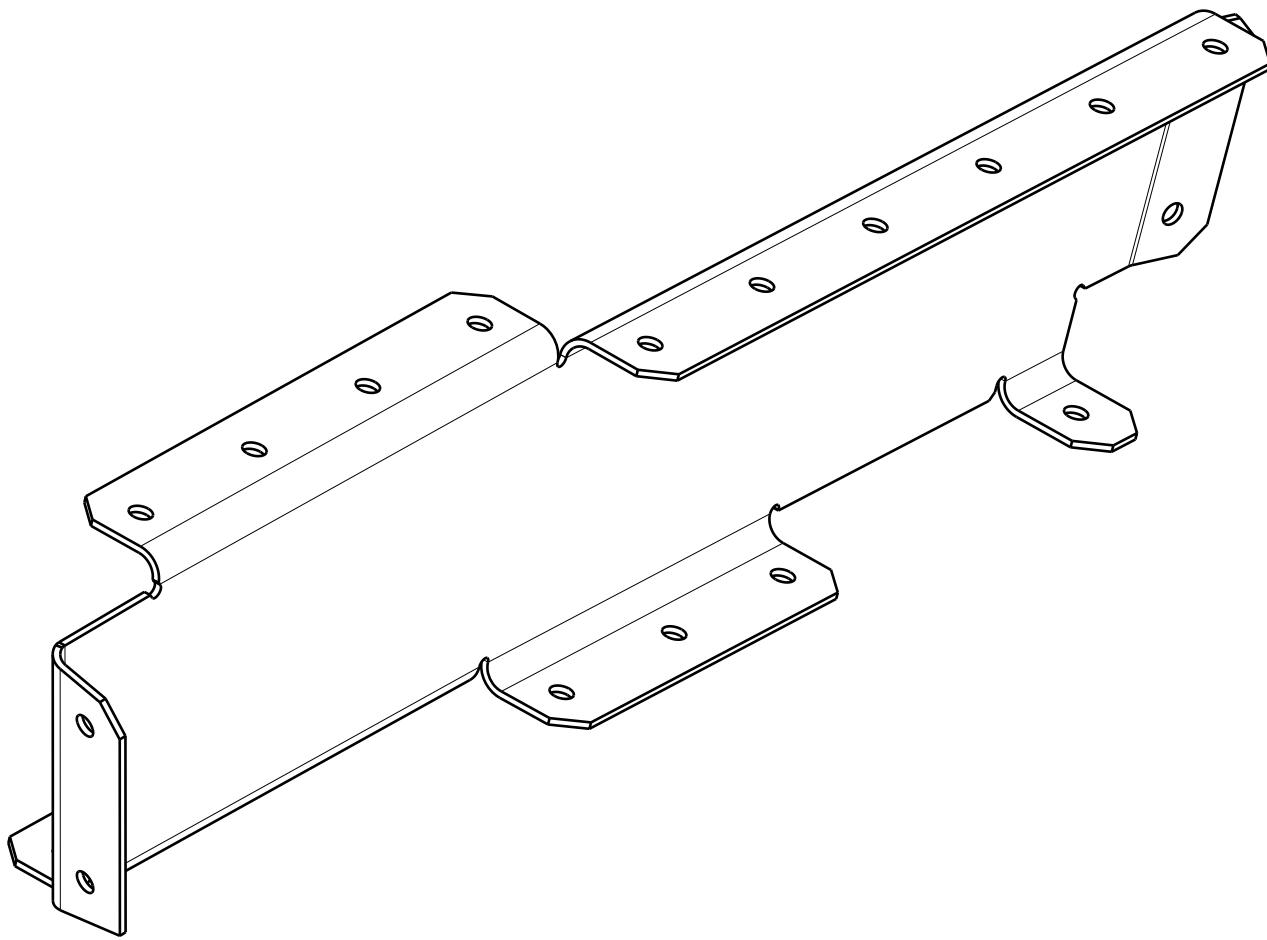
SECTION A-A  
TYP FLANGE  
SCALE: 2:1



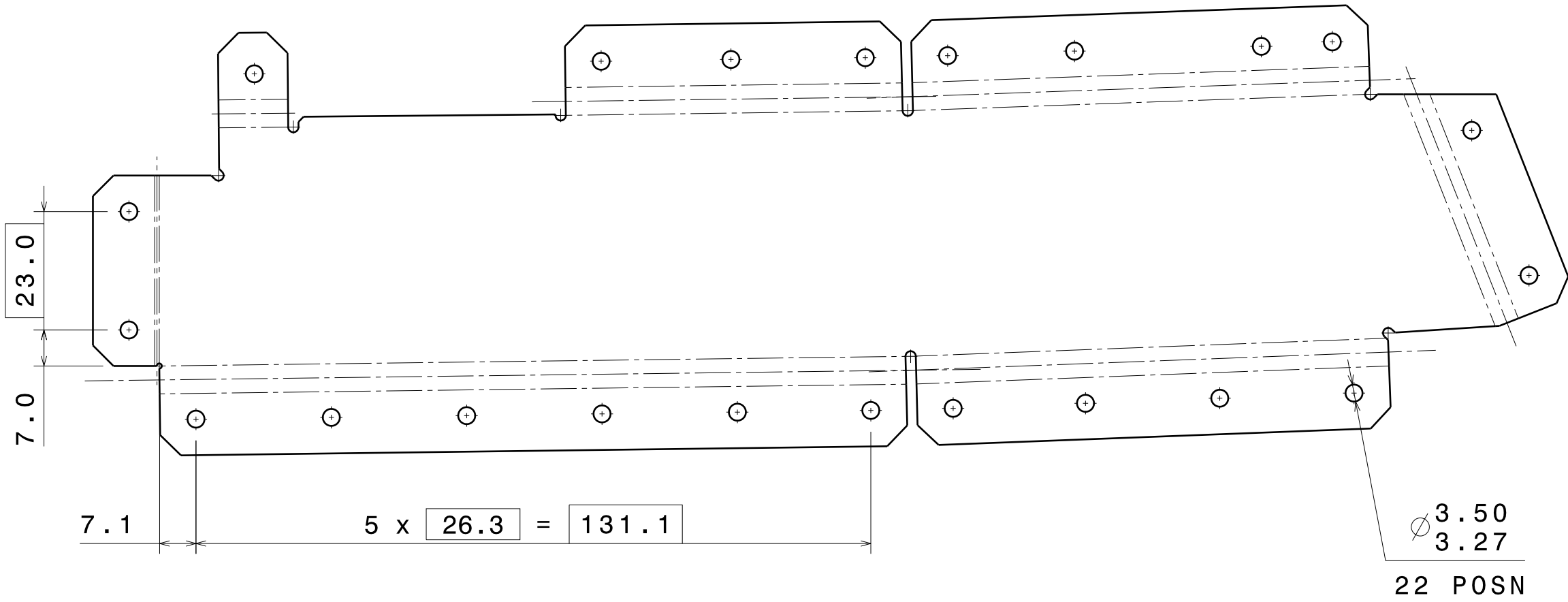
SECTION B-B  
SCALE: 2:1



SECTION VIEW C-C  
SCALE 2:1



ISOMETRIC VIEW  
N.T.S





FLAT PATTERN

NOTES

- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\varnothing \pm 0.34$
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

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QB21902 - AS DRAWN  
QB21903 - OPP HAND

CAD LOCATION  
UKEH\_CATDRW-133204

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